



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2690-6
Job Sheet 168721



Part No: D2690-6

Job Qty: 60 ea

Part Name: Lanyard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 11/28/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B2 IPP: C C 03.04.04 Reformat; Incorporated D2690-X KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		11/27/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	60 pcs		11/28/17	0.00	4.80	Small Fab		
110	QC	60 pcs		11/28/17	0.00	0.00	QC5		
120	Packaging	60 pcs		11/28/17	0.00	0.00	Packaging3	st007	
130	QC21-SA	60 Ea		11/28/17	0.00	0.00	QC21		

Part Op 100 - Manufacture as per Dwg D2690
Descriptions:

DAS
21
9.59
NOV 23 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	CBL-1240	60	42	0	0
	CBL-460	120	56	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 8:25 AM Dart.Gagnon.Michelle



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					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	11/27/17	11/27/17	0.00	0.00	Start Up Small Fab		<i>SS</i>
100	Small Fab	100 pcs	11/28/17	11/28/17	0.00	8.00	Small Fab		
110	QC	100 pcs	11/28/17	11/28/17	0.00	0.00	QC5		
120	Packaging	100 pcs	11/28/17	11/28/17	0.00	0.00	Packaging3		
130	QC21-SA	100 Ea	11/28/17	11/28/17	0.00	0.00	QC21		

Part Op 100 - Manufacture as per Dwg D2690
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	CBL-1240 <i>5000836</i>	100 <i>72.92</i>	117	0	0
	CBL-460 <i>5011252</i>	200	264	0	0

Part Specifications

Specifications could not be found.

Plex 11/21/17 2:14 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des: _____	 S012261 Lanyard	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
	 Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;"> ☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Loc/Store/Packaging ☐ Supplier </td> <td style="width: 33%;"> ☐ Engineering ☐ Quality ☐ Other </td> <td style="width: 33%;"></td> </tr> </table>	☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Loc/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other	
☐ Cross tube ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Loc/Store/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other					
			MRB (QS1042) Approval			
			Completed By			
			Lead hand / Supervisor Approval Verification			
			QC / QA Coordinator Approval			

PART NO: D2690-6

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/22/17
Job No: 168721

Root Cause			
☐ Environment	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure
☐ Design	☐ Operator	☐ Bending	☐ Set-up
☐ Doc/Data	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route
☐ Equip/Tooling	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect
☐ Handling/Pre	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified
☐ Material	☐ Use for Testing	☐ Cuffs	☐ Contamination
☐ Internal Transport	☐ Poor Information	☐ Crushing	☐ Countersink
☐ Tribal Knowledge	☐ Rushing	☐ Heat Treat	☐ Cut Too Short
☐ LOA	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear
☐ Substation	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes
☐ Past Expiry Date	☐ Manufacturing Process	OTHER :	
☐ Misidentified	☐ Past Due		